

# Biofilters

The medium level odour control solution

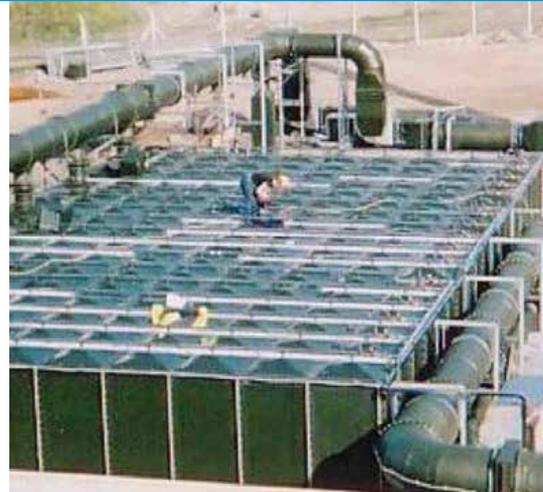
Technology  
for a  
Sustainable Future

Used as a stand-alone package, or in combination as part of a DryCat system, ERG's biofilter provides trouble-free odour control for small to medium sized sewage treatment plants.

Filled with either calcified woodchip or peat and heather, all from renewable sources, ERG's biofilters have been refined and optimised over the years to offer outstanding value for money and simple operation. They require no storage of chemicals on site and need only a water or filtered final effluent supply and a drain connection.

Specially selected bacteria colonize the substrate media within the biofilter housing and there digest the odour-causing compounds, which typically include H<sub>2</sub>S, mercaptans, organic sulphides and ammonia. The optimised environment for bacterial activity is maintained by regular, controlled irrigation. Designed and built to BS4994 and fully compliant with WIMES 8.05, ERG's biofilter systems offer assured performance and competitive costing.

All our systems are custom-designed for the odour control duty required, and include a biofilter housing and irrigation system, biomedica, air extraction fan and ductwork, and electrical control panel.



[www.ergapc.co.uk](http://www.ergapc.co.uk)



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## Key benefits

- Removal efficiencies of >98% for H<sub>2</sub>S and >95% for other odours.
- Capable of treating gas flows from 200m<sup>3</sup>/hr up to 20,000m<sup>3</sup>/hr.
- Compact, neat rectangular modular design manufactured from GRP.
- Easily controllable spray system for optimal bio-media humidification.
- Robust fully enclosed housing capable of withstanding up to 4,000Pa negative pressure if necessary. Easy to remove roof for maintenance or media change.
- Up-gradeable performance by addition of CIF pretreatment or carbon filter polishing.
- Inexpensive bio-media with proven longevity.
- Filter housing can be supplied in any colour.



## Units installed and operating successfully include:

### Scottish Water

Dingwall STW, Fillyside STW, Oban STW,  
Rothesay STW, Campbeltown STW,  
Helensburgh STW, Inverurie STW

### DRD Water Services - Northern Ireland

Ballyclare STW, Craigtown Moor STW,  
Whitehouses STW

### Southern Water

Tunbridge Wells STW  
Peel Common STW

### GlaxoSmithKline

Ulverston

### Yorkshire Water

Selby STW, Whitby STW,  
Hornsea & Mappleton STW

### United Utilities

High Bentham STW

### Anglian Water

Boston STW, Sutton Bridge STW

### Welsh Water

Felinfach STW

### States of Jersey

Bellozanne STW  
Le Hocq PS, Le Bourg PS, St.Ouen PS

### Severn Trent

Packington STW

### Northumbrian Water Ltd

Cramlington STW



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